

DSM formulation No. SN989

03/17

| FUNCTION | PRODUCT | PRODUCER | PBW |
|--|---------------------------------|----------------|---------------|
| Polyester | Uralac SN989 S2F-60ND | DSM | 18.09 |
| Titanium dioxide | Kronos 2190 | Kronos | 7.49 |
| Anticorrosive pigment | HEUCOPHOS® SRPP | Heubach | 5.07 |
| Magnesium silicate | Finntalc M15 | Mondo Minerals | 2.13 |
| Antisettling agent | Aerosil R 972 | Evonik | 0.90 |
| Solvent | Solvesso 150ND/Butyl glycol 3/2 | | 8.04 |
| Grind. | | | |
| Polyester | Uralac SN989 S2F-60ND | DSM | 29.41 |
| Melamine resin | Cymel 303 | Allnex | 5.01 |
| Catalyst | Epoxy blocked phosphoric Acid * | | 9.57 |
| Catalyst | Sulphonic Acid co catalyst ** | | 2.27 |
| Levelling agent | Urad DD27 | DSM | 0.25 |
| Solvent | Solvesso 150ND/Butyl glycol 3/2 | | 11.77 |
| | | | 100.00 |
| Epoxy blocked phosphoric Acid*: | | | |
| Solvent | Solvesso 150 | Exxon | 34.50 |
| Glycol ether | Butyl glycol | | 23.00 |
| Epoxy | Epikote 828 | Hexion | 22.20 |
| | Phosphorzuur 85% | | 9.10 |
| Solvent | n-Butyl alcohol | | 11.20 |
| | | | 100.00 |
| Sulphonic Acid co catalyst**: | | | |
| Solvent | Solvesso 150 | Exxon | 42.75 |
| Glycol ether | Butyl glycol | | 28.50 |
| Epoxy | Epikote 828 | Hexion | 8.72 |

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| Catalyst | Cycat 600 | Allnex | 20.03 |
| | | | 100.00 |

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