## Heubach formulation No. 02236

<table>
<thead>
<tr>
<th>FUNCTION</th>
<th>PRODUCT</th>
<th>PRODUCER</th>
<th>PBW</th>
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</thead>
<tbody>
<tr>
<td>Polyester</td>
<td>Polymac 935</td>
<td>Eastman</td>
<td>21.20</td>
</tr>
<tr>
<td>Melamine resin</td>
<td>Cymel 303LF, 100%</td>
<td>Cytec</td>
<td>5.90</td>
</tr>
<tr>
<td>Solvent</td>
<td>High Flash Naptha</td>
<td></td>
<td>3.90</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>Tiona RCL-535</td>
<td>Millenium Inorganic Chemicals</td>
<td>26.50</td>
</tr>
<tr>
<td>Anticorrosive pigment</td>
<td>HEUCOPHOS® SRPP</td>
<td>Heubach</td>
<td>5.90</td>
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**Grind with a bead mill.**

| Polyester              | Polymac 935     | Eastman                 | 30.20 |
| Catalyst               | Cycat 4040      | Cytec                   | 0.50  |
| Levelling agent        | Byk-370         | Byk-Chemie              | 2.00  |
| Solvent                | High Flash Naptha|                        | 3.90  |

**Add while mixing.**

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<tbody>
<tr>
<td></td>
<td></td>
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<td>100.00</td>
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</tbody>
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