### Heubach formulation No. 245-01

**FUNCTION** | **PRODUCT** | **PRODUCER** | **PBW**
---|---|---|---
Short oil alkyd | Halweftal B 33/60X | Hüttenes Albertus, today DSM | 29.95
Polyester | Haftharz LTW/ 60 X | Degussa, today Evonik | 2.30
Drier | Octa-Soligen Calcium 4 | Borchers | 0.50

**Premix.**

Aromatic hydrocarbon | Xylene | 2.60
Wetting agent | Fisantrol U/1 | Hüttenes Albertus, today DSM | 0.20
Rheology modifier | Bentone 34 | Elementis | 0.30

**Mix until uniform paste prior to addition.**

Anticorrosive pigment | HEUCOPHOS® ZPO | Heubach | 7.75
Iron oxide yellow | Bayferrox 3910 | Bayer | 9.75
Titanium dioxide | Kemira 650 | Kemira | 4.80
Barium sulphate | Albaryt | Sachtleben | 14.60
Calcium carbonate | Millicarb BG | Omya | 6.20
Magnesium silicate | Finntalc M10 E | Finnminerals, today Mondo Minerals | 6.80

**Grind.**

Antiskinning agent | Borchinox M 2 | Borchers | 1.05
Glycol ether | Dowanol PM | Dow | 1.00
Solvent | Butyl alcohol | 2.00
Aromatic hydrocarbon | Xylene | 10.20

**Add components separately while mixing.**

**SPECIFICATIONS**

PVC in % | 45.3
PVC / CPVC | 0.8
Solids in % | 69.8
## SPECIFICATIONS

| Vol.-% Anticorrosive pigment reg. pigment/filler | 15.1 |

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