

Heubach formulation No. 245-01

06/00

FUNCTION	PRODUCT	PRODUCER	PBW
Short oil alkyd	Halweftal B 33/60X	Hüttenes Albertus, today DSM	29.95
Polyester	Haftaraz LTW/ 60 X	Degussa, today Evonik	2.30
Drier	Octa-Soligen Calcium 4	Borchers	0.50
Premix.			
Aromatic hydrocarbon	Xylene		2.60
Wetting agent	Fisantrol U/1	Hüttenes Albertus, today DSM	0.20
Rheology modifier	Bentone 34	Elementis	0.30
Mix until uniform paste prior to addition.			
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	7.75
Iron oxide yellow	Bayferrox 3910	Bayer	9.75
Titanium dioxide	Kemira 650	Kemira	4.80
Barium sulphate	Albaryt	Sachtleben	14.60
Calcium carbonate	Millicarb BG	Omya	6.20
Magnesium silicate	Finntalc M10 E	Finnminerals, today Mondo Minerals	6.80
Grind.			
Antiskinning agent	Borchinox M 2	Borchers	1.05
Glycol ether	Dowanol PM	Dow	1.00
Solvent	Butyl alcohol		2.00
Aromatic hydrocarbon	Xylene		10.20
Add components separately while mixing.			
			100.00
SPECIFICATIONS			
PVC in %			45.3
PVC / CPVC			0.8
Solids in %			69.8

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Vol.-% Anticorrosive pigment reg. pigment/filler

15.1