

Heubach formulation No. 290-11

03/15

| FUNCTION | PRODUCT | PRODUCER | PBW |
|---|------------------------|------------------------------------|---------------|
| Short oil alkyd | Halweftal B 33/60X | Hüttenes Albertus, today DSM | 30.80 |
| Polyester | Haftharz LTW/ 60 X | Degussa, today Evonik | 2.35 |
| Glycol ether | Dowanol PM | Dow | 1.00 |
| Solvent | Butyl alcohol | | 2.00 |
| Aromatic hydrocarbon | Xylene | | 10.15 |
| Drier | Octa-Soligen Calcium 4 | Borchers | 0.55 |
| Premix. | | | |
| Aromatic hydrocarbon | Xylene | | 2.65 |
| Wetting agent | Fisantrol U/1 | Hüttenes Albertus, today DSM | 0.25 |
| Rheology modifier | Bentone 34 | Elementis | 0.30 |
| Mix until uniform paste prior to addition. | | | |
| Anticorrosive pigment | HEUCOPHOS® ACP | Heubach | 8.35 |
| Magnesium silicate | Finntalc M10 E | Finnminerals, today Mondo Minerals | 7.65 |
| Barium sulphate | Albaryt | Sachtleben | 27.45 |
| Titanium dioxide | Kemira 650 | Kemira | 5.40 |
| Grind. | | | |
| Antiskinning agent | Borchinox M 2 | Borchers | 1.10 |
| Add components separately while mixing. | | | |
| | | | 100.00 |
| SPECIFICATIONS | | | |
| PVC in % | | | 43.9 |
| PVC / CPVC | | | 0.8 |
| Solids in % | | | 70.4 |
| Vol.-% Anticorrosive pigment reg. pigment/filler | | | 22.0 |

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