

Heubach formulation No. 290-13

03/15

FUNCTION	PRODUCT	PRODUCER	PBW
Short oil alkyd	Halweftal B 33/60X	Hüttenes Albertus, today DSM	29.20
Polyester	Haftharz LTW/ 60 X	Degussa, today Evonik	2.20
Glycol ether	Dowanol PM	Dow	1.00
Solvent	Butyl alcohol		2.00
Aromatic hydrocarbon	Xylene		10.20
Drier	Octa-Soligen Calcium 4	Borchers	0.50
Premix.			
Aromatic hydrocarbon	Xylene		2.55
Wetting agent	Fisantrol U/1	Hüttenes Albertus, today DSM	0.20
Rheology modifier	Bentone 34	Elementis	0.30
Mix until uniform paste prior to addition.			
Anticorrosive pigment	HEUCOPHOS® ACP	Heubach	4.20
Magnesium silicate	Finntalc M10 E	Finnminerals, today Mondo Minerals	8.65
Barium sulphate	Albaryt	Sachtleben	31.90
Titanium dioxide	Kemira 650	Kemira	6.10
Grind.			
Antiskinning agent	Borchinox M 2	Borchers	1.00
Add components separately while mixing.			
			100.00
SPECIFICATIONS			
PVC in %			45.5
PVC / CPVC			0.8
Solids in %			71.2
Vol.-% Anticorrosive pigment reg. pigment/filler			11.0

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