### Heubach formulation No. 299-03 07/07

<table>
<thead>
<tr>
<th>FUNCTION</th>
<th>PRODUCT</th>
<th>PRODUCER</th>
<th>PBW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short oil alkyd</td>
<td>Vialkyd AF 342n/60X</td>
<td>Cytec</td>
<td>36.90</td>
</tr>
<tr>
<td>Aromatic hydrocarbon</td>
<td>Xylene</td>
<td></td>
<td>18.55</td>
</tr>
<tr>
<td>Rheology modifier</td>
<td>Bentone SD-3</td>
<td>Elementis</td>
<td>0.40</td>
</tr>
<tr>
<td>Drier</td>
<td>Octa-Soligen Calcium 10</td>
<td>Borchers</td>
<td>0.10</td>
</tr>
</tbody>
</table>

**Premix.**

- Anticorrosive pigment: HEUCOPHOS® ZPA, Heubach, 8.35
- Barium sulphate: Albaryt, Sachtleben, 17.85
- Magnesium silicate: Westmin 8, Mondo Minerals, 10.55
- Titanium dioxide: Kemira 660, Kemira, 5.85

**Grind.**

- Lead-free drier: Octa-Soligen Drier 173, Borchers, 1.20
- Antiskinning agent: Borchinox M 2, Borchers, 0.25

**Add components separately while mixing.**

100.00

### SPECIFICATIONS

- Vol.-% Anticorrosive pigment reg. pigment/filler: 22.0
- PVC in %: 38.4
- PVC / CPVC: 0.7

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