

Heubach formulation No. 429-16

03/07

FUNCTION	PRODUCT	PRODUCER	PBW
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	18.25
Levelling agent	Disparlon L-1984, 50% in Solvesso 150	Kusumoto Chemicals, Exxon	2.05
Solvent	Solvesso 150	CG Chemikalien	4.05
Solvent	Isophorone		1.35
Anticorrosive pigment	HEUCOPHOS® SRPP	Heubach	1.75
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	2.15
Titanium dioxide	Kronos 2160	Kronos	5.25
Antisettling agent	Aerosil R 972	Degussa, today Evonik	1.60
<b>Grind.</b>			
Solvent	Solvesso 150	CG Chemikalien	6.35
Solvent	Isophorone		2.15
Solvent	Diacetone alcohol		1.60
Melamine resin	Cymel 303LF, 100%	Cytec	1.90
Polyester	Uralac SH 970 S2E5-40, 40%	DSM	49.20
<b>Add while mixing.</b>			
Epoxy	Epikote 828, 100%	Resolution, today Hexion	1.05
Solvent	Solvesso 150	CG Chemikalien	0.20
Solvent	Isophorone		0.05
<b>Mix until uniform solution prior to addition.</b>			
Catalyst	Nacure 2500	King Industries	1.05
<b>Add while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			35.0
PVC in %			13.0

# HEUCOPHOS® SRPP / HEUCOPHOS® ZAM-PLUS

in coil coating



*Solvent based*

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## SPECIFICATIONS

PVC / CPVC

0.3

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