## Heubach formulation No. 528

<table>
<thead>
<tr>
<th>FUNCTION</th>
<th>PRODUCT</th>
<th>PRODUCER</th>
<th>PBW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short oil alkyd</td>
<td>WorléeKyd SM 433/60X</td>
<td>Worlée</td>
<td>31.65</td>
</tr>
<tr>
<td>Solvent</td>
<td>Solvesso 100</td>
<td>Exxon</td>
<td>22.10</td>
</tr>
<tr>
<td>Glycol ether</td>
<td>Dowanol PM</td>
<td>CG Chemikalien</td>
<td>2.00</td>
</tr>
<tr>
<td>Antisettling agent</td>
<td>Aerosil 300</td>
<td>Evonik</td>
<td>0.30</td>
</tr>
</tbody>
</table>

### Premix.

- Aromatic hydrocarbon: Xylene, 2.60
- Rheology modifier: Bentone 38, 0.30
- Wetting and Dispersing agent: Anti-Terra-204, 0.10

### Mix until uniform paste prior to addition.

- Drier: Octa-Soligen Calcium 5, 0.50
- Anticorrosive pigment: HEUCOPLEX Z 30, 10.35
- Titanium dioxide: Kronos 2190, 4.85
- Mica/Quartz/Chlorite: Plastorit M, 4.85
- Iron oxide black: Bayferrox 316, 0.45
- Magnesium silicate: Finntalc M15, 11.60
- Magnesium calcium carbonate: Microdol Extra, 7.75

### Grind with a bead mill.

- Drier: Octa-Soligen Cobalt 6, 0.10
- Drier: Octa-Soligen Calcium 10, 0.20
- Antiskinning agent: Exkin 2, 0.30

### Add while mixing.

\[100.00\]

### SPECIFICATIONS

- Vol.-% Anticorrosive pigment/reg. pigment/filler: 22.0
- PVC/CPVC: 0.8
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