

Heubach formulation No. 595-09

04/11

FUNCTION	PRODUCT	PRODUCER	PBW
Alkyd emulsion	WorléeSol E 330 W, 42%	Worlée	31.80
Wetting and Dispersing agent	Disperbyk-190	Byk-Chemie	1.00
Glycol ether	Butyl glycol		2.80
Flash-rust inhibitor	CHE-COAT-CI L1	Erbslöh	0.20
Anticorrosive pigment	HEUCOPHOS® ZCP-PLUS	Heubach	6.75
Corrosion inhibitor	HEUCORIN® RZ	Heubach	0.75
Titanium dioxide	Tipaque CR57	Ishihara	10.00
Carbon black	Flammruß 101	Evonik	0.05
Magnesium silicate	Mistron 75-6A	Grolman	4.10
Magnesium calcium carbonate	Microdol Super	Mondo Minerals	10.30
Grind with a bead mill.			
	Demi. water		2.80
Alkyd emulsion	WorléeSol E 330 W, 42%	Worlée	28.60
PU-thickener	Acrysol RM-2020	Rohm and Haas	0.40
Wetting agent	Byk-346	Byk-Chemie	0.45
Add to grind. Adjust pH 7,0-8,5 with ammonia.			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			19.7
PVC in %			30.3
PVC / CPVC			0.5
Solids in %			57.1

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