

HEUCOPHOS® ZAM-PLUS

In aromatic-free medium oil alkyd



Solvent based

Heubach formulation No. 638-06

06/11

FUNCTION	PRODUCT	PRODUCER	PBW
Aromatic-free medium oil alkyd	WorléeKyd B 4901 nv	Worlée	29.40
Solvent	White spirit 145-200		17.80
Rheology modifier	Bentone SD-1	Elementis	1.00
Drier	Octa-Soligen Calcium 10	Borchers	0.40
Glycol ether	Dowanol PM	CG Chemikalien	2.50
Antisettling agent	Aerosil R 972	Evonik	0.50
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	8.70
Titanium dioxide	Kronos 2190	Kronos	5.00
Mica/Quartz/Chlorite	Plastorit M	Imerys Talc	5.00
Iron oxide black	Bayferrox 318	Lanxess	0.55
Magnesium silicate	Finntalc M15	Mondo Minerals	9.45
Magnesium silicate	Micro-Talc I.T. Extra	Mondo Minerals	5.00
Solvent	White spirit 145-200		14.00
Grind with a bead mill.			
Drier	Octa-Soligen Cobalt 6	Borchers	0.20
Drier	Octa-Soligen Zirkonium 12	Borchers	0.15
Antiskinning agent	Borchinox M 2	Borchers	0.35
Add while mixing.			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0
PVC in %			44.3
PVC / CPVC			0.8

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