

Heubach formulation No. 291-14

05/03

FUNCTION	PRODUCT	PRODUCER	PBW
Short oil alkyd	Halweftal B 33/60X	Hüttenes Albertus, today DSM	29.05
Polyester	Haftharz LTW/ 60 X	Degussa, today Evonik	2.25
Glycol ether	Dowanol PM	Dow	1.00
Solvent	Butyl alcohol		2.00
Aromatic hydrocarbon	Xylene		10.20
Drier	Octa-Soligen Calcium 4	Borchers	0.50
Premix.			
Aromatic hydrocarbon	Xylene		2.55
Wetting agent	Fisantrol U/1	Hüttenes Albertus, today DSM	0.20
Rheology modifier	Bentone 34	Elementis	0.30
Mix until uniform paste prior to addition.			
Anticorrosive pigment	HEUCOPHOS® ZCP-PLUS	Heubach	9.70
Magnesium silicate	Finntalc M10 E	Finnminerals, today Mondo Minerals	7.80
Barium sulphate	Albaryt	Sachtleben	27.95
Titanium dioxide	Kemira 650	Kemira	5.50
Grind.			
Antiskinning agent	Borchinox M 2	Borchers	1.00
Add while mixing.			
			100.00
SPECIFICATIONS			
PVC in %			45.8
PVC / CPVC			0.8
Solids in %			71.3
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0

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