

Heubach formulation No. 00181

08/00

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Curing agent	Waterpoxy 751, 60%	Cognis	12.00
Defoamer	Foamaster TCX	Cognis	0.50
Wetting agent	Hydropalat 5300	Cognis	0.05
	Water		6.17
Premix.			
Titanium dioxide	Kemira 650	Kemira	4.50
Barium sulphate	Blanc fixe micro	Sachtleben	11.00
Carbon black	Printex 300	Degussa, today Evonik	0.08
Magnesium silicate	Talkum 10 M 2	Talc de Luzenac	5.50
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	9.00
Corrosion inhibitor	HEUCORIN® RZ	Heubach	1.00
Flash-rust inhibitor	Corrosion inhibitor L 1	Erbslöh	0.20
Grind with a bead mill.			
			50.00
Component B			
Epoxy dispersion	Waterpoxy 1455, 56%	Cognis	50.00
Add.			
			50.00
Mix components A and B thoroughly prior to use.			
			100.00
SPECIFICATIONS			
Solids in %			66.9
Vol.-% Anticorrosive pigment reg. pigment/filler			32.5

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