

Heubach formulation No. 14411

09/14

FUNCTION	PRODUCT	PRODUCER	PBW
Long oil alkyd	Vialkyd AF 654, 60%	Allnex	33.10
Anticorrosive pigment	HEUCOPHOS® CMP	Heubach	7.42
Barium sulphate	Albaryt	Sachtleben	20.11
Magnesium silicate	Finntalc M10 E	Mondo Minerals	11.95
Titanium dioxide	Kemira 650	Kemira	6.62
Aromatic hydrocarbon	Xylene		13.90
Glycol ether	Dowanol PM	Dow	1.50
Drier	Octa-Soligen Calcium 10	OMG	0.10
<b>Grind.</b>			
Rheology modifier	Bentone 34	Elementis	0.40
Aromatic hydrocarbon	Xylene		3.40
Wetting and Dispersing agent	Anti-Terra-U	Byk-Chemie	0.20
<b>Mix until uniform paste prior to addition.</b>			
Lead-free drier	Octa-Soligen Drier 173	OMG	1.10
Antiskinning agent	Borchinox M 2	OMG	0.20
<b>Add components separately while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			20.0
PVC in %			40.1
PVC / CPVC			0.7
Solids in %			67.3

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