

Heubach formulation No. 313-14

05/16

FUNCTION	PRODUCT	PRODUCER	PBW
<b>Component A</b>			
Epoxy dispersion	EPI-REZ Resin 6520-WH-53	Hexion	25.92
Glycol ether	Dowanol PPH	Dow	2.68
Defoamer	Efka-2526	BASF	0.26
Anticorrosive pigment	HEUCOPHOS® CAPP	Heubach	8.48
Titanium dioxide	Ti-Pure R-960	DuPont	9.12
Calcium silicate	Casiflux G38	Sibelco	9.09
Barium sulphate	Blanc fixe N	Solvay	5.70
Mica	Mica S	Aspanger	0.65
<b>Grind with a bead mill.</b>			
Epoxy dispersion	EPI-REZ Resin 6520-WH-53	Hexion	12.77
Adhesion promoter	CoatOSil 1770 Silane	Momentive	0.74
	Demi. water		8.87
<b>Add.</b>			<b>84.28</b>
<b>Component B</b>			
Curing agent	EPIKURE Curing Agent 6870-W-53	Hexion	15.54
Flash-rust inhibitor	Raybo 60	Raybo Products	0.18
			<b>15.72</b>
			<b>100.00</b>
<b>Mix components A and B thoroughly prior to use.</b>			
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			29.9
PVC in %			29.6
PVC / CPVC			0.5

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## SPECIFICATIONS

Solids in %

62.8

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