

Heubach formulation No. 410-10

10/07

FUNCTION	PRODUCT	PRODUCER	PBW
<b>Component A</b>			
Epoxy	Araldite GT 6071, 60% in Xylene	Huntsman	18.30
Aromatic hydrocarbon	Xylene		9.60
Wetting agent	Soya lecithine		0.30
Glycol ether	Dowanol PMA	CG Chemikalien	3.20
<b>Premix.</b>			
Anticorrosive pigment	HEUCOPHOS® SAPP	Heubach	13.20
Corrosion inhibitor	HEUCORIN® RZ	Heubach	1.50
Titanium dioxide	Kemira 650	Kemira	3.40
Barium sulphate	Albaryt	Sachtleben	4.90
Magnesium silicate	Micro-Talc A.T. Extra	Mondo Minerals	7.60
Iron oxide yellow	Bayferrox 3920	Bayer	4.50
Iron oxide red	Bayferrox 130 M	Bayer	0.10
Rheology modifier	Bentone SD-1	Elementis	0.60
<b>Grind with a bead mill.</b>			
Epoxy	Araldite GT 6071, 60% in Xylene	Huntsman	9.10
Glycol ether	Dowanol PMA	CG Chemikalien	4.50
<b>Add while mixing.</b>			<b>80.80</b>
<b>Component B</b>			
Curing agent	Aradur 3776XW55	Huntsman	10.95
Solvent	N-Butyl alcohol		1.20
Solvent	N-Propyl alcohol		1.35
Solvent	Solvesso 100	Exxon	2.85
Glycol ether	Dowanol PM	CG Chemikalien	2.85

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<b>Mix.</b>			
			<b>19.20</b>
<b>Mix components A and B thoroughly prior to use.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
PVC in %			36.0
PVC / CPVC			0.8
Vol.-% Anticorrosive pigment reg. pigment/filler			47.0
CPVC			45.0

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