

Heubach formulation No. 792-06

02/16

FUNCTION	PRODUCT	PRODUCER	PBW
	Demi. water		11.00
Dispersing agent	Additol XW 6545	Allnex	2.90
Defoamer	Additol VXW 6211	Allnex	0.30
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	4.90
Magnesium silicate	Finntalc M15	Mondo Minerals	4.60
Aluminium silicate	ASP 600	BASF	4.60
Titanium dioxide	Kronos 2190	Kronos	4.50
Nepheline syenite	Minex 10	Quarzwerke	4.60
Carbon black	Flammruß 101	Evonik	0.10
Grind with a bead mill.			
Glycol ether	Butyl glycol		1.00
Defoamer	Additol VXW 6211	Allnex	0.10
Epoxy dispersion	Beckopox EM 2120w, 45%	Allnex	60.90
Thickener	Acrysol RM-8W, 50%	Dow	0.50
Add to the grind.			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			17.2
PVC in %			23.5
PVC / CPVC			0.4
Solids in %			50.7

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