

Heubach formulation No. 827-06

08/16

FUNCTION	PRODUCT	PRODUCER	PBW
<b>Component A</b>			
Epoxy dispersion	EPI-REZ 7520-WD-52	Hexion	35.00
Glycol ether	Dowanol PPH	Dow	2.80
Defoamer	FoamStar ED 2526	BASF	0.25
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	9.20
Titanium dioxide	Ti-Pure R-960	DuPont	8.60
Calcium metasilicate	Tremin 283-600 EST	HPF, Quarzwerke	8.40
Barium sulphate	Albawhite 80	Sachtleben	5.70
Muscovite	Mica SG	Aspanger	0.60
<b>Grind with a bead mill.</b>			
Epoxy dispersion	EPI-REZ 7520-WD-52	Hexion	9.30
Adhesion promoter	CoatOSil MP 200	Momentive	0.80
	Demi. water		7.65
<b>Add.</b>			<b>88.30</b>
<b>Component B</b>			
Curing agent	EPIKURE 6870-W-53	Hexion	11.60
Flash-rust inhibitor	Raybo 80	Raybo Products	0.10
			<b>11.70</b>
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			31.0
PVC in %			27.8
PVC / CPVC			0.5
Solids in %			61.8

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