

Heubach formulation No. 917-05

03/19

FUNCTION	PRODUCT	PRODUCER	PBW
Long oil alkyd	SYNTHALAT PL 754, 60% in Shellsol D 60	Synthopol Chemie	19.80
Drier	Octa-Soligen Calcium 10	OMG Borchers	0.25
Wetting and mar / slip additive	Troysol Z370	Troy Chemical	0.50
Solvent	Shellsol D 40	Kremer Pigmente	7.50
Premix.			
Solvent	Shellsol D 40	Kremer Pigmente	3.00
Rheology modifier	BENTONE 38	Elementis	0.35
Wetting and Dispersing agent	Anti-Terra 204	Byk	0.20
Premix and add while stirring.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	11.60
Titanium dioxide	KRONOS 2310	KRONOS	12.65
Aluminosilicate	PHYLLOMAT F	Imerys	5.05
Mica/Quartz/Chlorite	Plastorit 000	Imerys Talc	3.40
Mica	Micro Mica W 1	Omya	6.30
Magnesium calcium carbonate	Microdol Extra	Omya	6.30
Grind with a bead mill.			
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Defoamer	BYK-054	Byk	0.25
Drier	Borchi OXY - Coat 1101	Borchers	0.20
Drier	Octa-Soligen Zirconium 18	OMG Borchers	0.60
Glycol ether	Dowanol PM	Dow	2.00
Antiskinning agent	Borchi Nox M2	OMG Borchers	0.25
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0

HEUCOPHOS[®] ZAM-PLUS

In long oil alkyd



Solvent based

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SPECIFICATIONS

PVC in %	40.6
PVC / CPVC	0.7
Solids in %	69.4

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