

Heubach formulation No. 143-05

06/93

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Polyvinyl butyral	Mowital B 30 H, 100%	Hoechst, today Kuraray Specialities	6.60
Solvent	n-Butyl alcohol		7.90
Solvent	Ethyl glycol		7.90
Aromatic hydrocarbon	Xylene		10.60
Mix until uniform solution prior to addition.			
Phenolic resin	Phenodur PR 263, 70%	Hoechst, today Cytec	6.80
Solvent	n-Butyl alcohol		14.80
Solvent	Ethyl glycol		14.80
Aromatic hydrocarbon	Xylene		19.70
Mix.			
Anticorrosive pigment	HEUCOPHOS® ZAPP	Heubach	6.90
Magnesium silicate	Finntalc M05	Finnminerals, today Mondo Minerals	1.20
Antisettling agent	Aerosil 200	Degussa, today Evonik	0.50
Grind with a bead mill.			
			97.70
Component B			
Catalyst	Phosphoric acid, 85%		0.60
Solvent	n-Butyl alcohol		1.70
Mix until uniform solution prior to addition.			
			2.30
Mix components A and B thoroughly prior to use.			
			100.00
SPECIFICATIONS			
PVC in %			23.0

SPECIFICATIONS

PVC / CPVC	0.5
Solids in %	20.5
Vol.-% Anticorrosive pigment reg. pigment/filler	77.6

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