Heubach formulation No. 92-21

<table>
<thead>
<tr>
<th>FUNCTION</th>
<th>PRODUCT</th>
<th>PRODUCER</th>
<th>PBW</th>
</tr>
</thead>
<tbody>
<tr>
<td>High solids alkyd</td>
<td>Cargill 57-5737, 75%</td>
<td>Cargill</td>
<td>20.00</td>
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<tr>
<td>Solvent</td>
<td>Methyl isoamyl ketone</td>
<td></td>
<td>16.80</td>
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<tr>
<td>Glycol ether</td>
<td>Methyl proxitol</td>
<td>Shell</td>
<td>1.90</td>
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**Premix.**

- **Anticorrosive pigment**: HEUCOPHOS® ZPO, Heubach 6.20
- **Iron oxide red**: Bayferrox 222 FM, Bayer 20.70
- **Magnesium silicate**: Nytal 400, R.T. Vanderbilt 17.00
- **Barium sulphate**: Barytes No. 1, Pfizer, today Speciality Minerals 3.60
- **Antisettling agent**: Aerosil R 972, Degussa, today Evonik 0.30
- **Drier**: Octa-Soligen Calcium 10, Borchers 0.30

**Grind.**

- **High solids alkyd**: Cargill 57-5737, 75%, Cargill 12.70
- **Drier**: Octa-Soligen Cobalt 12, Borchers 0.10
- **Drier**: Octa-Soligen Zirkonium 18, Borchers 0.20
- **Stabilizer**: Activ-8, R.T. Vanderbilt 0.10
- **Antiskinning agent**: Exkin 2, Hüls, today Elementis 0.10

Add components separately while mixing. 100.00

**SPECIFICATIONS**

- PVC in %: 36.3
- PVC / CPVC: 0.7
- Solids in %: 72.0
- Vol.% Anticorrosive pigment reg. pigment.filler: 13.7

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