

Heubach formulation No. 04259

10/04

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Epoxy	Beckopox EP 301/75X	Cytec	21.90
Aromatic hydrocarbon	Xylene		8.79
Glycol ether	Solvenon PM	BASF	6.20
Solvent	Methyl isoamyl ketone		1.55
Antisettling agent	Anti-Terra-204	Byk-Chemie	0.50
Premix.			
Aromatic hydrocarbon	Xylene		4.70
Rheology modifier	Bentone 38	Elementis	0.25
Rheology modifier	Thixogel VP	Süd-Chemie	0.25
Mix until uniform paste prior to addition.			
Antisettling agent	Aerosil R 972	Degussa, today Evonik	0.45
Magnesium silicate	Finntalc M15	Finnminerals, today Mondo Minerals	14.45
Barium sulphate	Albaryt	Sachtleben	15.15
Titanium dioxide	Kemira 650	Kemira	3.15
Anticorrosive pigment	HEUCOPHOS® ZCP-PLUS	Heubach	9.65
Carbon black	Flammruß 101	Degussa, today Evonik	0.01
Grind with a bead mill.			
			87.00
Component B			
Curing agent	Versamid 115, 100%	Cognis	7.80
Aromatic hydrocarbon	Xylene		5.20
Mix.			
			13.00
Mix components A and B thoroughly prior to use.			

HEUCOPHOS[®] ZCP-PLUS

in epoxy

Solvent based

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			100.00
SPECIFICATIONS			
Solids in %			67.8
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0
PVC in %			36.7

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