

Heubach formulation No. 132-06

12/92

| FUNCTION | PRODUCT | PRODUCER | PBW |
|---|--|------------------------------------|--------------|
| Component A | | | |
| Epoxy | Beckopox EP 301/75X | Hoechst, today Cytec | 21.90 |
| Aromatic hydrocarbon | Xylene | | 8.79 |
| Glycol ether | Solvenon PM | BASF | 6.20 |
| Solvent | Methyl isoamyl ketone | | 1.55 |
| Antisettling agent | Anti-Terra-204 | Byk-Chemie | 0.50 |
| Premix. | | | |
| Aromatic hydrocarbon | Xylene | | 4.70 |
| Rheology modifier | Bentone 38 | Rheox, today Elementis | 0.25 |
| Rheology modifier | Thixogel VP | Süd-Chemie | 0.25 |
| Mix until uniform paste prior to addition. | | | |
| Antisettling agent | Aerosil R 972 | Degussa, today Evonik | 0.45 |
| Magnesium silicate | Finntalc M15 | Finnminerals, today Mondo Minerals | 14.70 |
| Barium sulphate | Albaryt | Sachtleben | 15.50 |
| Titanium dioxide | Finntitan RR 2, today Kemira 650 | Kemira | 3.20 |
| Anticorrosive pigment | HEUCOPHOS® Vp9185, today HEUCOPHOS® SAPP | Heubach | 9.00 |
| Carbon black | Flammruß 101 | Degussa, today Evonik | 0.01 |
| Grind with a bead mill. | | | |
| | | | 87.00 |
| Component B | | | |
| Curing agent | Versamid 115, 100% | Schering, today Cognis | 7.80 |
| Aromatic hydrocarbon | Xylene | | 5.20 |
| Mix. | | | |
| | | | 13.00 |

HEUCOPHOS[®] VP9185

today HEUCOPHOS[®] SAPP, in epoxy



Solvent based

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| Mix components A and B at least 30 minutes prior to use. | | | |
| | | | 100.00 |
| SPECIFICATIONS | | | |
| PVC in % | | | 36.7 |
| PVC / CPVC | | | 0.6 |
| Solids in % | | | 67.8 |
| Vol.-% Anticorrosive pigment reg. pigment/filler | | | 22.0 |

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