

Heubach formulation No. 362-06

09/05

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Epoxy	Beckopox EP 301/75X	Cytec	19.10
Epoxy	Beckopox EP 116, 100%	Cytec	0.95
Glycol ether	Dowanol PM	CG Chemikalien	6.20
Solvent	Methyl isoamyl ketone		1.55
Aromatic hydrocarbon	Xylene		8.75
Premix.			
Aromatic hydrocarbon	Xylene		4.60
Antisettling agent	Anti-Terra-204	Byk-Chemie	0.05
Rheology modifier	Bentone 38	Elementis	0.25
Rheology modifier	Thixogel VP	Süd-Chemie	0.25
Mix until uniform paste prior to addition.			
Antisettling agent	Aerosil R 972	Degussa, today Evonik	0.45
Antisettling agent	Anti-Terra-204	Byk-Chemie	0.50
Magnesium silicate	Finntalc M15	Finnminerals, today Mondo Minerals	15.90
Barium sulphate	Albaryt	Sachtleben	17.10
Titanium dioxide	Kemira 650	Kemira	3.55
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	10.55
Carbon black	Flammruß 101	Degussa, today Evonik	0.05
Grind with a bead mill.			
			89.80
Component B			
Curing agent	Versamid 115, 100%	Cognis	7.15
Aromatic hydrocarbon	Xylene		3.05
Mix until uniform solution prior to addition.			

Heubach formulation No. 362-06

09/05

FUNCTION	PRODUCT	PRODUCER	PBW
			10.20
Mix components A and B thoroughly prior to use.			
			100.00
SPECIFICATIONS			
Solids in %			70.8
PVC / CPVC			0.7
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0
PVC in %			40.1

* = Registered trademark of Heubach GmbH. Our product specific and application information are based upon our current knowledge. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.