

Heubach formulation No. 780-11

06/15

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Acrylic	Setalux A 870 BA, 70%	Nuplex Resins	40.60
Wetting and Dispersing agent	Disperbyk-110	Byk-Chemie	1.15
Levelling agent	Byk-358 N	Byk-Chemie	0.75
Defoamer	Byk-077	Byk-Chemie	1.15
Aromatic hydrocarbon	Xylene		3.70
Rheology modifier	Bentone 38	Elementis	0.35
Wetting and Dispersing agent	Anti-Terra-204	Byk-Chemie	0.10
Anticorrosive pigment	HEUCOPHOS® ACP	Heubach	4.40
Titanium dioxide	Tioxide TR-92	Huntsman	22.60
Grind with a bead mill, fineness of grind app. 20 microns.			
Light stabilizer	Tinuvin 292	BASF	0.40
Solvent	Eastman EEP	Eastman	6.90
Solvent	Eastman MAK	Eastman	3.40
Add to the grind.			
Component B			
Curing agent	Desmodur N 3300	Covestro	13.80
Adhesion promoter	Silquest A-1120	Momentive	0.70
Mix components A and B thoroughly prior to use.			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			20.5
PVC in %			15.8
PVC / CPVC			0.3
Solids in %			69.2

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