

Heubach formulation No. 933-08

05/19

FUNCTION	PRODUCT	PRODUCER	PBW
Component A			
Epoxy	BECKOPOX EP 301/75X	Allnex	20.75
Epoxy	BECKOPOX EP 116, 100%	Allnex	1.05
Glycol ether	DOWANOL PM	Dow	5.75
Solvent	MIAK	Eastman	1.40
Aromatic hydrocarbon	Xylene		8.15
Mix.			
Aromatic hydrocarbon	Xylene		4.25
Rheology modifier	BENTONE 38	Elementis	0.30
Wetting and Dispersing agent	ANTI-TERRA-204	BYK-Chemie	0.05
Rheology modifier	TIXOGEL VP	BYK-Chemie	0.25
Premix.			
Antisettling agent	AEROSIL R 972	Evonik	0.40
Wetting and Dispersing agent	ANTI-TERRA-204	BYK-Chemie	0.45
Anticorrosive pigment	HEUCOPHOS® SAPP	Heubach	7.25
Barium sulphate	ALBARYT	SACHTLEBEN MINERALS	14.75
Titanium dioxide	KRONOS 2190	KRONOS	3.10
Lamp black	Lamp black 101	Evonik	0.05
Magnesium silicate	Finntalc M15	MONDO MINERALS	13.75
Grind with a bead mill.			
Glycol ether	DOWANOL PM	Dow	2.70
Solvent	MIAK	Eastman	0.70
Aromatic hydrocarbon	Xylene		3.80
Premix and add while stirring.			
			88.90

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Component B			
Curing agent	HARD D 115/70X	IMCD Group	11.10
			11.10
Mix components A and B thoroughly prior to use.			
			100.00
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0
PVC in %			34.7
PVC / CPVC			0.7
Solids in %			64.2
Crosslinking in %			100.0

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