

Heubach formulation No. 971-04

01/21

FUNCTION	PRODUCT	PRODUCER	PBW
	Demi. water		8.10
Rheology modifier	Rheovis PE 1320 NC/RHEOVIS PU 1214 NC, 1.0:0.3	BASF	1.00
Defoamer	WorléeAdd 6226	Worlée	0.10
Wetting and Dispersing agent	DISPERBYK-190	BYK-Chemie	1.30
Anticorrosive pigment	HEUCOPHOS® ZCP-PLUS	Heubach	2.65
Titanium dioxide	KRONOS 2190	KRONOS	21.85
Grind with a bead mill.			
	Demi. water		0.70
PU modified alkyd emulsion	WorléeSol E 330 W, 42%	Worlée	60.50
Glycol	1,2 Propandiol		2.30
Flash-rust inhibitor	HEUCOFLASH™ LQ2	Heubach	1.00
Substrate wetting agent	WorléeAdd 3440	Worlée	0.50
			100.00
Add while stirring. Adjust pH 7.5 - 8.5 with ammonia.			
SPECIFICATIONS			
	Vol.-% Anticorrosive pigment reg. pigment/filler		13.5
	PVC in %		21.5
	PVC / CPVC		0.4
	Solids in %		49.9

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