

Heubach formulation No. 01216

12/01

FUNCTION	PRODUCT	PRODUCER	PBW
	Water		14.40
Defoamer	Colloid 646	Rhone-Poulenc, today Rhodia	0.20
<b>Premix.</b>			
PU-thickener	Acrysol RM-8	Rohm and Haas	0.25
	Water		0.70
Thickener	Methocel J12MS, 2.5% in H <sub>2</sub> O	Dow	4.00
Wetting agent	Pluronic F87, 30% in H <sub>2</sub> O	BASF	0.90
Iron oxide red	Red Iron Oxide R-4098	Elementis	2.70
Anticorrosive pigment	HEUCOPHOS® ZPA	Heubach	5.60
Magnesium silicate	Nytal 400	R.T. Vanderbilt	18.15
<b>Grind.</b>			
Vinyl-acrylic dispersion	Haloflex 202, 60%	Avecia, today DSM	50.10
<b>Adjust pH 3.5 with ammonia, 28% prior to addition.</b>			
Wetting agent	Pluronic F87, 30% in H <sub>2</sub> O	BASF	2.00
Ester alcohol	Texanol	Eastman	1.00
<b>Add while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Solids in %			57.6

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