

Heubach formulation No. 08306

06/08

| FUNCTION | PRODUCT | PRODUCER | PBW |
|--|---------------------------------|------------------|---------------|
| Component A | | | |
| Epoxy | Araldite GZ 7071, 75% in xylene | Huntsman | 18.40 |
| Epoxy | Araldite GY 783 BD, 100% | Huntsman | 13.80 |
| Solvent | N-Butyl alcohol | | 5.00 |
| Defoamer | Byk-057 | Byk-Chemie | 0.45 |
| Anticorrosive pigment | HEUCOPHOS® ZAM-PLUS | Heubach | 8.70 |
| Iron oxide red | Bayferrox 130 M | Lanxess | 5.30 |
| Aluminium silicate | Sillitin Z 86 | Hoffmann Mineral | 31.90 |
| Grind with a bead mill. | | | |
| | | | 83.55 |
| Component B | | | |
| Solvent | Shellsol A | Shell | 5.00 |
| Curing agent | Aradur 450 BD, 100% | Huntsman | 11.45 |
| Add. | | | |
| | | | 16.45 |
| Mix components A and B thoroughly prior to use. | | | |
| | | | 100.00 |
| SPECIFICATIONS | | | |
| PVC / CPVC | | | 0.6 |
| Solids in % | | | 85.0 |
| Vol.-% Anticorrosive pigment reg. pigment/filler | | | 15.0 |

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