### Heubach formulation No. 09312

<table>
<thead>
<tr>
<th>Function</th>
<th>Product</th>
<th>Producer</th>
<th>PBW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene-acrylic dispersion</td>
<td>Lipaton X 6030, 50%</td>
<td>Polymer Latex</td>
<td>55.40</td>
</tr>
<tr>
<td>Defoamer</td>
<td>Bevaloid 681 F</td>
<td>Erbslöh</td>
<td>0.30</td>
</tr>
<tr>
<td>Glycol ether</td>
<td>Butyl glycol</td>
<td></td>
<td>4.00</td>
</tr>
<tr>
<td>Wetting agent</td>
<td>Lutensit A-EP</td>
<td>BASF</td>
<td>0.30</td>
</tr>
</tbody>
</table>

**Premix, adjust pH 9.0 with ammonia, 25%.**

- Anticorrosive pigment: HEUCOPHOS® ZCP-PLUS
- Calcium carbonate: Millicarb OG
- Magnesium silicate: Mistron 754
- Iron oxide red: Bayferrox 222 FM
- PU-thickener: Ser-AD FX 1010, 10% in H₂O

### Grind with a bead mill.

- Defoamer: Bevaloid 681 F
- Flash-rust inhibitor: Corrosion inhibitor L 1
- Solvent: White spirit

**Add to the grind. Adjust pH 9.0 with ammonia, 25%.**

100.00

### Specifications

- Vol.-% Anticorrosive pigment reg. pigment/filler: 34.0
- PVC in %: 29.0
- Solids in %: 66.1

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