### Heubach formulation No. 09313

**FUNCTION** | **PRODUCT** | **PRODUCER** | **PBW**
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Styrene-acrylic dispersion | Lipaton X 6030, 50% | Polymer Latex | 55.40
Defoamer | Bevaloid 681 F | Erbslöhr | 0.30
Glycol ether | Butyl glycol | | 4.00
Wetting agent | Lutensit A-EP | BASF | 0.30

**Premix, adjust pH 9.0 with ammonia, 25%.
**
Anticorrosive pigment | HEUCOPHOS® ZCP-PLUS | Heubach | 10.80
Corrosion inhibitor | HEUCORIN® RZ | Heubach | 1.20
Calcium carbonate | Millicarb OG | Omya | 6.00
Magnesium silicate | Mistron 754 | Talc de Luzenac | 4.00
Iron oxide red | Bayferrox 222 FM | Lanxess | 15.00
PU-thickener | Ser-AD FX 1010, 10% in H₂O | Elementis | 1.10

**Grind with a bead mill.
**
Defoamer | Bevaloid 681 F | Erbslöhr | 0.40
Flash-rust inhibitor | Corrosion inhibitor L 1 | Erbslöhr | 0.50
Solvent | White spirit | | 1.00

**Add to the grind. Adjust pH 9.0 with ammonia, 25%.
**

**SPECIFICATIONS**

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<tbody>
<tr>
<td>Vol.-% Anticorrosive pigment reg. pigment/filler</td>
<td>30.2</td>
</tr>
<tr>
<td>PVC in %</td>
<td>29.0</td>
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<tr>
<td>Solids in %</td>
<td>66.1</td>
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