### Heubach formulation No. 865-10

**FUNCTION** | **PRODUCT** | **PRODUCER** | **PBW**
---|---|---|---
Demi. water | | | 10.60
Wetting agent | Edaplan 490 | Münzing | 1.75
Neutralizing agent | AMP-90 | Angus Chemie | 0.05
Defoamer | Byk-024 | Byk-Chemie | 0.15

**Premix.**

- Anticorrosive pigment: HEUCOPHOS® CMP (Heubach 3.50)
- Titanium dioxide: Kronos 2190 (Kronos 11.00)
- Calcium carbonate: Calcilit Super G (Alpha Calcit 4.65)

**Grind with a bead mill.**

- Acrylic dispersion: Alberdingk AC 2435VP, 44% (ALBERDINGK BOLEY 58.05)
- Defoamer: Byk-024 (Byk-Chemie 0.30)
- Levelling agent: Byk-349 (Byk-Chemie 0.15)
- Demi. water | | | 2.15
- Neutralizing agent: AMP-90 (Angus Chemie 0.30)
- Anti-corrosion additive: Asconium-142-DA (Ascotec 2.85)
- Coalescing agent: Optifilm Enhancer 300 (Eastman 2.20)
- Flash-rust inhibitor: Ascotran H10 (Ascotec 1.15)
- PU-thickener: Tafigel PUR 45 (Münzing 1.15)

**Add while mixing. Adjust pH 9.1-9.3 with AMP-90.**

**SPECIFICATIONS**

- Vol.-% Anticorrosive pigment reg. pigment/filler: 22.0
- PVC in %: 19.8
- PVC / CPVC: 0.4
- Solids in %: 52.8
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