

FUNCTION	PRODUCT	PRODUCER	PBW
Acrylic dispersion, APEO-free	Acronal PRO 7600 X	BASF	43.33
Defoamer	FoamStar SI 2210	BASF	0.21
Premix.			
	Demi. water		5.70
Dispersing agent	Hydropalat WE 3425	BASF	0.06
Neutralizing agent	Ammonia, 25%		0.53
Premix.			
Glycol ether	Dowanol PPh	Dow	0.70
Solvent	Exxsol D60	Exxon Mobil	0.70
Premix.			
Anticorrosive pigment	HEUCOPHOS® CMP	Heubach	7.50
Iron oxide red	BAYFERROX 130 M	LANXESS	6.93
Magnesium silicate	Talk LP30	Lithos	2.92
Barium sulphate	ALBARYT	SACHTLEBEN MINERALS	7.44
Grind with a bead mill.			
Acrylic dispersion, APEO-free	Acronal PRO 7600 X	BASF	18.32
Defoamer	FoamStar SI 2210	BASF	0.18
Premix and add to the grind.			
Flash-rust inhibitor	CHE-COAT-CI LNFA4	Erbslöh	0.18
	Demi. water		0.18
Add to the grind.			
Neutralizing agent	AMP-90	ANGUS Chemie	0.29
Anti-corrosion additive	ASCONIUM-143	ASCOTEC	2.64
Premix and add while stirring.			
PU-thickener	Rheovis PU 1280	BASF	0.36

Heubach formulation No. 947-08

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Glycol ether	Butyl glycol		1.30
Premix and add while stirring.			
Neutralizing agent	Ammonia, 25%		0.53
			100.00
Add to the grind. Adjust pH 9,3-9,5 with AMP 90.			
SPECIFICATIONS			
Vol.-% Anticorrosive pigment reg. pigment/filler			39.5
PVC in %			19.6
PVC / CPVC			0.4
Solids in %			55.6

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