

Bayer formulation No. SNM 55-90/5

02/89

| FUNCTION | PRODUCT | PRODUCER | PBW |
|---|--|--|--------------|
| Component A | | | |
| Polyester | Desmophen 680, 60% in Xylene | Bayer | 23.96 |
| Defoamer | Modaflow, 1% in Xylene | Solutia, today Cytec | 0.99 |
| Defoamer | Byk-141, 4% | Byk-Chemie | 0.20 |
| Premix. | | | |
| Antisettling agent | Anti-Terra-U | Byk-Chemie | 0.13 |
| Solvent | Solvesso 100 | Exxon | 2.17 |
| Rheology modifier | Bentone 38 | Kronos Titan, today Elementis | 0.26 |
| Mix until uniform paste prior to addition. | | | |
| Aromatic hydrocarbon | Xylene | | 8.27 |
| Solvent | Butyl acetate | | 8.27 |
| Solvent | Butoxyl | Hoechst | 3.60 |
| Mix. | | | |
| Titanium dioxide | Bayertitan R-KB-2, today Tronox R-KB-2 | Bayer, today Kerr-McGee | 8.42 |
| Iron oxide yellow | Bayferrox 415 | Bayer | 1.26 |
| Aluminium silicate | ASP 600 | Langer | 21.05 |
| Magnesium silicate | Micro-Talc A.T.1 | Mondo Minerals | 8.80 |
| Anticorrosive pigment | HEUCOPHOS® ZPA | Heubach | 5.40 |
| Zinc oxide | Zinkweiss Harzsiegel F | Harzer Zinkoxyde Heubach, today Norzinco | 0.10 |
| Grind. | | | |
| | | | 92.88 |
| Component B | | | |
| Curing agent | Desmodur N 75, 75% | Bayer | 7.12 |
| Add. | | | |
| | | | 7.12 |

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| Mix components A and B thoroughly prior to use. | | | |
| | | | 100.00 |
| SPECIFICATIONS | | | |
| PVC in % | | | 45.0 |
| Solids in % | | | 65.0 |
| Vol.-% Anticorrosive pigment reg. pigment/filler | | | 11.1 |

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