

Heubach formulation No. 680-04

11/18

FUNCTION	PRODUCT	PRODUCER	PBW
<b>Component A</b>			
Acrylic Polyol	SETALUX D A 160 SN	Allnex	33.80
Solvent	Solvesso 100		4.90
Aromatic hydrocarbon	Xylene		7.70
Rheology modifier	Bentone 38	Elementis	0.85
Wetting and Dispersing agent	Anti-Terra 204	Byk	0.10
Anticorrosive pigment	HEUCOPHOS® SAPP	Heubach	10.00
Magnesium silicate	Finntalc M15	MONDO MINERALS	12.30
Quartz	SIKRON SF500	Quarzwerke	11.50
Iron oxide red	BAYFERROX 130 BM	Lanxess	8.10
<b>Grind with a bead mill, fineness of grind app. 20 microns.</b>			
			<b>89.25</b>
<b>Component B</b>			
Polyisocyanate	Desmodur N 75 MPA/X 1:1	Covestro	10.75
			<b>10.75</b>
<b>Mix components A and B thoroughly prior to use.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			25.0
PVC in %			35.0
PVC / CPVC			0.7
Solids in %			70.2

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