

Heubach formulation No. 21459

01/21

FUNCTION	PRODUCT	PRODUCER	PBW
Water soluble alkyd	WorléeSol 61 A, 75% in Butyl glycol/ sec. Butanol 1:1	Worlée	11.70
Neutralizing agent	Ammonia, 25%		0.50
<b>Water soluble after neutralisation with Ammonia, 25%.</b>			
	Demi. water		20.00
Glycol ether	Dowanol PnB	Dow	1.20
<b>Add.</b>			
Magnesium silicate	Mistron 75-6A	IMCD	3.75
Calcium carbonate	Omyacarb 2-AL	Omya	7.65
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	7.55
Corrosion inhibitor	Loxanol MI 6627	BASF	1.65
Iron oxide red	BAYFERROX 130 M	LANXESS	6.70
Drier	Nuodex WEB Cobalt 8%	Venator	0.25
Drier	Nuodex WEB Manganese 9%	Venator	0.20
Wetting agent	Hydropalat 535 N	BASF	0.50
<b>Grind 20 minutes with a bead mill.</b>			
	Demi. water		2.90
Glycol ether	Butyl glycol		1.70
<b>Add while stirring.</b>			
Water soluble alkyd	WorléeSol 61 A, 75% in Butyl glycol/ sec. Butanol 1:1	Worlée	12.70
Neutralizing agent	Ammonia, 25%		0.60
<b>Water soluble after neutralisation with Ammonia, 25%.</b>			
	Demi. water		18.75
<b>Premix and add to the grind.</b>			
Antiskinning agent	Exkin 2	Venator	0.10

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Glycol ether	Dowanol PnB	Dow	1.60
<b>Add to the grind. Adjust pH 8,2 - 8,5 with ammonia.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			24.8
PVC in %			34.3