

Heubach formulation No. 484-02

06/10

FUNCTION	PRODUCT	PRODUCER	PBW
Silicone resin	SILIKOPHEN P 80/MPA	Evonik Tego Chemie	34.60
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	5.95
Spinel black	HEUCODUR®-Schwarz 9-100	Heubach	7.90
Carbon black	Printex L	Evonik	2.00
Magnesium aluminium silicate	Plastorit 0000	Luzenac	5.95
Grind.			
Solvent	Butyl acetate		1.50
Rheology modifier	Bentone 38	Elementis	0.30
Wetting agent	Tego Dispers 700	Evonik Tego Chemie	0.15
Solvent	Isopropyl alcohol		0.05
Mix until uniform paste prior to addition.			
Solvent	Methoxypropyl acetate		30.60
Solvent	Butyl acetate		11.00
Add while mixing.			
			100.00
SPECIFICATIONS			
PVC / CPVC			0.4
Vol.-% Anticorrosive pigment reg. pigment/filler			24.6

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