

Heubach formulation No. 00173

06/00

| FUNCTION | PRODUCT | PRODUCER | PBW |
|--|----------------------|----------------|---------------|
| Styrene-acrylic | Pliolite Ac80, 100% | Goodyear | 12.00 |
| Styrene-acrylic | Pliolite Ac4, 100% | Goodyear | 3.00 |
| Dissolve in a part of the below mentioned solvents. | | | |
| Plasticizer | Pliolite Pr117 WS70% | Goodyear | 7.10 |
| Mix. | | | |
| Anticorrosive pigment | HEUCOPHOS® ZPO | Heubach | 10.00 |
| Iron oxide red | Bayferrox 130 M | Bayer | 7.70 |
| Barium sulphate | Barytmehl N | Sachtleben | 13.00 |
| Magnesium silicate | Micro-Talc A.T.1 | Mondo Minerals | 7.00 |
| Rheology modifier | Bentone SD-1 | Elementis | 1.70 |
| Grind. | | | |
| Solvent | Exxsol D 30 | Exxon | 18.20 |
| Solvent | Solvesso 100 | Exxon | 20.30 |
| Add while mixing. | | | |
| | | | 100.00 |
| SPECIFICATIONS | | | |
| PVC in % | | | 35.7 |
| Solids in % | | | 59.4 |
| Vol.-% Anticorrosive pigment reg. pigment/filler | | | 25.1 |

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