

Heubach formulation No. 577-04

02/19

FUNCTION	PRODUCT	PRODUCER	PBW
Acrylic	DEGALAN PM 559, 45% in Solvesso 100	Evonik Industries	30.85
<b>Solve and premix.</b>			
Wetting and Dispersing agent	TEGO Dispers 655	Evonik Resource Efficiency	0.35
<b>Add while stirring.</b>			
Anticorrosive pigment	HEUCOPHOS® ZCP-PLUS	Heubach	11.60
Titanium dioxide	KRONOS 2160	KRONOS	8.30
Magnesium silicate	Finntalc M15	MONDO MINERALS	5.20
Barium sulphate	EWO	SACHTLEBEN MINERALS	10.70
Calcium carbonate	SOCAL U1S2	Solvay	1.30
Calcium carbonate	OMYACARB 6-AL	Omya	8.05
Solvent	Solvesso 100	Exxon	5.15
Rheology modifier	BENTONE SD-2	Elementis	0.20
<b>Grind with a bead mill.</b>			
Acrylic	DEGALAN PM 559, 45% in Solvesso 100	Evonik Industries	16.55
<b>Solve. Premix. Add.</b>			
Solvent	Solvesso 100	Exxon	1.75
<b>Add while stirring.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
Vol.-% Anticorrosive pigment reg. pigment/filler			25.0
PVC in %			40.9
PVC / CPVC			0.7
Solids in %			66.7

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